## Life Fitness Models X9i, 8500, 9100, and 9500HR Cross-Trainers How To... Replace Rocker Arms

## Tools required: 3/8 Socket set and Standard wrench set

- 1. Remove the UPPER ARMS. See How To...Replace User Arms.
- 2. Remove the MONOCOLUMN COVERS and CLEVIS COVERS.
- 3. Remove the clevis cover from each pedal lever.
- 4. Remove the nut and bolt securing the PEDAL LEVER to the ROCKER ARM, and lower the pedal lever.
- 5. Remove the END CAP from the rocker arm (CT91, 85, and X9i).
- 6. Remove bolt and washer and slide-off the rocker arm.
- 7. Install new rocker arm in reverse order.
- 8. With the split collar positioned to within .005" gap of rocker arm, ensure that the rocker arm rotates freely.



